

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **S.C. Atelierele CFR Grivita S.A.**

Calea Grivitei, 359

**010718 Sector 1, Bucharest
ROMANIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build, conversion and repair of rail vehicles and their components depending on the weld performance class
Conversion and repair of railway vehicles and their components:
- Body shell components (underframe structures, structures)
New build of structural parts for railway vehicles:
- External supporting frame for heavy components (air-conditioning systems, power supply units)

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.1	t = 3 - 20 mm	./.

(continuation: see reverse)

Responsible welding coordinator: Daniel Angel Stanciu (IWE) born: 16.03.1966

Deputy with equal rights: Aurel Negre (IWE) born: 03.01.1961

Deputy: see reverse

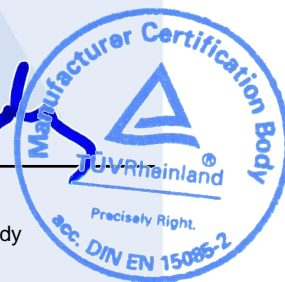
Certificate no.: TÜVRh/15085/CL1/332/3/14

Valid: from 24.02.2021 to 23.02.2024

Issued on: 09.03.2021

Auditor: DELAMARIAN
General regulations (see reverse)

Makowka
Head of certification body



Certificate no.: TÜVRh/15085/CL1/332/3/14

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	8 8 1.2	t = 1 - 2 mm t = 1 - 3 mm t = 1 - 20 mm	BW FW ./.
141	8 22	t = 1 - 2 mm t = 1 - 10 mm	BW FW

Additional deputies:

- Daniel Stoica (Level C) born: 06.05.1974
- Ovidiu Toma (Level C) born: 14.06.1968

Comments:

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files