

# C E R T I F I C A T E

Welding of railway vehicles and  
components according to EN 15085-2:2020

TÜVRh/15085/CL1/332/14/4

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**S.C. Atelierele CFR Grivita S.A.**  
**Calea Grivitei, 359**  
**010718 Sector 1, Bucharest**  
**Romania**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity D, P, M**

in the range indicated in the annex.

validity: 2023-12-21 until 2026-12-20

Cologne, 2023-12-21  
Place and date of issue

Lead auditor: MIHAI-VLADIMIR



*Cherbul*  
Dipl.-Ing. MAKOWKA  
Head of certification body

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

# Scope of the certificate

TÜVRh/15085/CL1/332/14/4

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1	t = 3 - 20 mm	manually
135	1.2 1.4 8 8	t = 1 - 20 mm t = 1.25 - 5 mm t = 1 - 2 mm t = 1 - 3 mm	partly mechanized partly mechanized BW, partly mechanized FW, partly mechanized
141	22 8	t = 1 - 10 mm t = 1 - 2 mm	FW, manually BW, manually

## Area of Application:

- New build, conversion and repair of rail vehicles and their components depending on the weld performance class. Conversion and repair of railway vehicles and their components: - Body shell components (underframe structures, structures). New build of structural parts for railway vehicles: - External supporting frame for heavy components (air-conditioning systems, power supply units)

## Responsible welding coordinator(s):

Daniel Angel Stanciu, Level A (IWE) born: 1966-03-16

## 1st deputy(ies) of the responsible welding coordinator(s):

Aurel Negre, Level A (IWE) born: 1961-01-03

## Others deputies:

Daniel Stoica, Level C born: 1974-05-06

Ovidiu Toma, Level C born: 1968-06-14

## Remarks:

Register no.: TÜVRh/15085/CL1/332/14/4

## General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany